



## 2024 | DISTRICT SERIES

# FRENCHMAN'S BLEND

LITTLE CANNON VINEYARD
OAK KNOLL DISTRICT OF NAPA VALLEY

This alluring white blend offers a juicy, fruity nose juxtaposed by a classic bone-dry finish. Intentionally crafted to enhance minerality, floral overtones and the fresh fruit notes of citrus, star fruit and green apple. The wine finishes with generous body and textural depth.

"This is a cellar-crew favorite. Everything about this wine is pleasurable and fun to drink. It's great chilled ice cold on a warm day, as you allow the wine to warm up, notice the characteristics change in the glass."

WINEMAKER KIMBERLEE NICHOLLS

#### VINEYARD NOTES

- Oak Knoll District of Napa Valley
- 100% Estate Grown: Little Cannon Vineyard
- Vineyard & Winery Certification:
   California Sustainable
   Winegrowing Alliance
- Soils: Haire Loam
- Harvest dates:
   8/30/24 Sauvignon Blanc
   9/5/24 Chardonnay

#### VARIETAL COMPOSITION

65% Sauvignon Blanc 35% Chardonnay

ALCOHOL

14.2%

CASES PRODUCED

150

#### OAK KNOLL AVA

- Just south of Yountville, bound by the Napa River to the east
- Our estate sits along the far western Dry Creek side
- Marine influence from the San Pablo Bay makes Oak Knoll a "sweet spot," with temperatures averaging 10°F cooler than Upper Napa Valley
- Oak Knoll typically has the longest growing season in Napa Valley

### FERMENTATION

100% fermented in concrete

AGING

Aged 11 months in concrete

BOTTLING DATE

August 2025

RELEASE DATE

September 2025

